## Sarnafil® Decor Profile PVC

Decor Profile to imitate a traditional standing-seam metal roof

<table>
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<tr>
<th><strong>Product Description</strong></th>
<th>Sarnafil® Decor Profile PVC is extruded, produced with the same high quality compounds as used for Sarnafil® PVC roof waterproofing membranes.</th>
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<tr>
<td><strong>Uses</strong></td>
<td>Sarnafil® Decor Profile PVC creates an appearance of traditional standing-seam metal roof. Sarnafil® Decor Profile PVC can be applied to any exposed Sarnafil® PVC roof systems.</td>
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</table>
| **Characteristics / Advantages** | - Outstanding resistance to weathering, including permanent UV irradiation  
- Ease of application  
- Suitable for any roof slope  
- Excellent weldability  
- Available in various colours  
- Recyclable |
| **Tests**               |  |
| **Approvals / Standards** | - Reaction to fire according to EN 13501-1  
- Quality management system EN ISO 9001/14001 |
| **Product Data**        |  |
| **Form**                |  |
| **Appearance**          |  |
| **Surface**             | Smooth |
Colour

- light grey (nearest RAL 7047)
- lead grey (Sika colour no. 9500)
- window grey (nearest RAL 7040)
- copper patina (Sika colour no. 6525)
- copper brown (nearest RAL 8004)
- traffic white (nearest RAL 9016)
- pearl copper metallic (nearest RAL 8029)

Other colours on request. Subject to minimum order quantities.

Packaging

Delivered in cardboard-sleeves of 25 pcs. including connector plugs.

Storage

Storage Conditions

Sarnafil® Decor Profile PVC shall be stored in dry conditions and in horizontal position.

Shelf-Life

Sarnafil® Decor Profile PVC does not expire during correct storage.

Technical Data

Material Basis

Modified polyvinyl chloride (PVC) compound, extruded

Length

3000 mm

Width

35 mm

Height

25 mm

Mass per unit area

285 g/m

Reaction to fire, freely suspended

Class E

EN 13501-1

System Information

System Structure

Ancillary products:
- Sarnafil® Decor Profile welding attachment for the Sarnamatic 661 and 641mc welding machines
- Sarnamatic 661 Conversion kit Decor Profile
- Sarnamatic 661 Decor extension

Compatible products:
- Sarnafil® G 410 EL-types
- Sarnafil® G 410 EL Felt-types
- Sarnafil® S 327 EL-types
### Installation Instructions

#### Application Method
Lay out on the roof at the desired centres ensuring that the Sarnafil® Decor Profile PVC is tacked into position. 
Press down one side of the Sarnafil® Decor Profile PVC and hot air weld the wing on the opposite side to the roof membrane. Repeat on the other side. 
Join two or more Sarnafil® Decor Profile PVC together, using the connector plugs supplied. 
If required, finish cut end with a piece of membrane hot air welded to the front of the Sarnafil® Decor Profile PVC.

#### Notes on Installation / Limits
Installation works to be carried out only by Registered Sarnafil Contractors. 
Temperature limits for the installation of the Decor Profile PVC:  
Substrate temperature: -30 °C min. / +60 °C max.  
Ambient temperature: -20 °C min. / +60 °C max.  
Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets. 
Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.
Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Local Restrictions

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

Ecology, Health and Safety Information

The product does not fall within the EC-regulation of hazardous goods. As a result, a material safety data sheet following EC-Guideline 91/155 EWG is not needed to bring the product to the market, transport or use it. The product does not damage the environment when used as specified.

Protective Measures

Fresh air ventilation must be ensured, when working (welding) in closed rooms. Regulatory safety requirements must be complied with.

Transportation Class

The product is not classified as hazardous good for transport.

Disposal

The material is recyclable. Any disposal must be in accordance with regulatory requirements. Please contact your local Sika sales organisation for more information.